## Claims

- 1. A printing press (X) with an operating side (I) provided for operating it and a side (II) facing away from the operating side (I), and having a printing unit (300) which has at least one pair of cylinders consisting of a forme and a transfer cylinder (303, 304), which are mechanically coupled with each other by means of a drive connection (386, 387) and are rotatorily driven by a drive motor (354), which is mechanically independent of other printing units (300), characterized in that the drive motor (354), as well as the drive connection (385, 387), are arranged on the operating side (I) of the printing unit (300).
- 2. The printing press in accordance with claim 1, characterized in that the fronts of the forme and the transfer cylinders (303, 304) are seated in two lateral frames (352, 352), wherein both lateral frames (352, 352) and/or their covers (357, 358) have a prepared connection point for an operating element (390) of the printing unit (300).
- 3. A printing press with at least two printing units (300), each of which has at least one pair of cylinders consisting of a form and a transfer cylinder (303, 304), each of which is seated with its front in lateral frames (352, 352), characterized in that the lateral frames (352, 352) and/or their covers (357, 358) respectively have a prepared

connection point for an operating element (390) of the printing unit (300) at both sides of the printing unit (300).

- 4. The printing press in accordance with claim 1 or 3, characterized in that each of two printing units (300) has at its front two lateral frames (352, 352) with respective prepared connection points (397) for receiving a linear traversing device (362) which connects the two printing units (300).
- 5. The printing press in accordance with claim 1 or 3, characterized in that a unit (100) for supplying material is provided, which has connecting points for an operating element (116) of the unit (100) at both fronts of the unit (100) in the area of frames (109) and/or their covers.
- 6. The printing press in accordance with claim 1 or 3, characterized in that two lateral frames (352, 352), which receive the forme and the transfer cylinders (303, 304) in their front ends, have a prepared connection point (399) for fastening a draw-in guide device (398) for drawing in a web (B, B').
- 7. The printing press in accordance with claim 1 or 3, characterized in that the printing unit (300) has two pairs of forme and transfer cylinders (303, 304), wherein both pairs are mechanically connected with each other via a drive connection (386, 387) and are rotatorily driven by a common drive motor (354) which is mechanically independent of other printing units (300).

- 8. The printing press in accordance with claim 1 or 3, characterized in that the printing unit (300) has two pairs consisting of forme and transfer cylinders (303, 304), which are mechanically independent of each other and each pair of which is mechanically coupled with each other via a drive connection (386, 387) and is rotatorily driven in pairs by a drive motor (354) which is mechanically independent of other pairs.
- 9. The printing press in accordance with claim 3 or one of claims 7 or 8, characterized in that the drive motor (354), as well as the associated drive connection (386, 387), are arranged on the drive side (I) of the printing unit (300).
- 10. The printing press in accordance with claim 1 or 9, characterized in that a delivery device (801) of an imprinted and folded product is directed to the same side (I) of the printing press on which the drive motor (354) of the printing unit (300) is located.
- 11. A printing press installation, having at least two printing presses (X, Y), each of which has at least one unit for material supply (100) and at least two associated printing units (300), wherein the printing units (300) assigned to the different printing presses (X, Y) are rotatorily driven by at least one drive motor (354), which is independent of the other printing press (X, Y), and wherein each one of the printing presses (X,Y) has been assigned an operating side (I), provided for its operation, and a side

- (II) facing away from the side (I), characterized in that at least one printing unit (300) of a first one of the two printing presses (X) has the at least one drive motor (354) assigned to it on the operating side (I) assigned to it, and simultaneously at least one printing unit (300) of the other printing press (Y) has the at least one drive motor (354) assigned to it on the side (II) facing away from the operating side (I).
- 12. The printing press in accordance with claim 11, characterized in that each printing unit (300) is driven, mechanically independent of the other printing units (300), by at least one drive motor (354).
- 13. The printing press in accordance with claim 12, characterized in that all printing units (300) assigned to the first printing press (X) have their at least one drive motor (354) on the operating side (I) assigned to them.
- 14. The printing press in accordance with claim 12, characterized in that all printing units (300) assigned to the second printing press (Y) have their at least one drive motor (354) on the side (II) facing away from the operating side (I).
- 15. The printing press in accordance with claim 11, characterized in that two printing units (300) of the first printing press (X) are connected with each other on the side (II) remote from their operating side (I) by a linear traversing device (362).

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- 16. The printing press in accordance with claim 11, characterized in that a delivery device (801) for the folded product from the one printing press (X) is oriented toward the side of this printing press (X) having the at least one drive motor (354), and a delivery device (801) of the other printing press (Y) is oriented toward the side of that printing press (Y) facing away from the at least one drive motor (354).
- 17. The printing press in accordance with claim 11, characterized in that the two printing presses (X, Y) are laterally spaced apart from each other in a way that their longitudinal axes extend in the production direction of the presses substantially parallel, but spaced apart from each other.
- 18. The printing press in accordance with claim 11, characterized in that the two printing presses (X, Y) are spaced apart from each other in the longitudinal direction in a way that their longitudinal axes are substantially aligned with each other in the production direction of the presses.